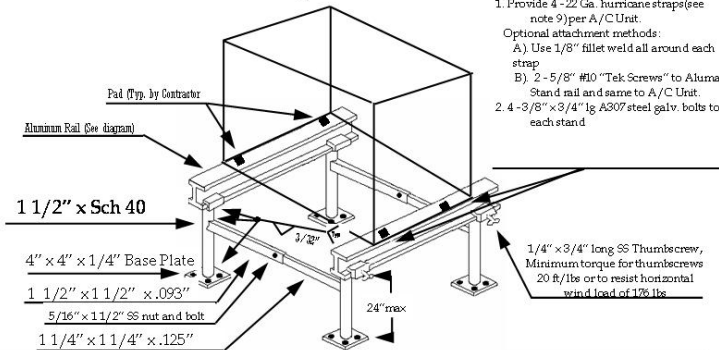


# ADJUSTABLE CONDENSING UNIT BASE "ALUMA STAND-HD"

## "Heavy Duty" Exposure "C"

Typical A/C Unit



- Provide 4 - 22 Ga. hurricane straps (see note 5) per A/C Unit.  
Optional attachment methods:  
A) Use 1/8" fillet weld all around each strap.  
B) 2 - 5/8" #10 "Tek Screws" to Alumina Stand rail and same to A/C Unit.
- 4 - 3/8" x 3/4" lg. A307 steel galv. bolts to each stand.

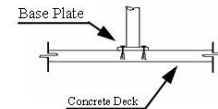
Complies With ASCE 7-98 @ 146mph

### DESIGN WIND PRESSURE

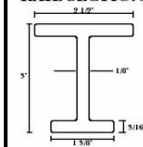
	Maximum Wind Pressure
A/C Stand on Concrete Roof or Steel Joist Structure	79.0 psf
A/C Stand on Wood Deck Roof	79.0 psf

### Typical Connection to Std. Wgt. Concrete

FASTENERS:  
4 - 1/4" Hilti "KWIK Bolt II"  
w/ 2" Min. Embedment  
OR  
4 - 1/4" Dia. Rawl Mushroom Head Spikes  
w/ 1 1/4" Min. Embedment

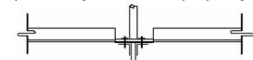


### RAIL SECTION



### Typical Connection to Steel Joist

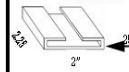
Cut away metal deck plate to bear directly on joist top chord



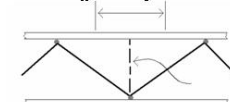
OPTIONAL:  
Four (4)  
#14 self tapping  
Tek Screws

4 - HILTI Model  
#EDS22P10 x 3/4" Lg  
Power Driven Fasteners  
(typ. ea. baseplate)

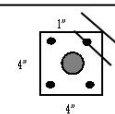
### CLAMP DETAIL



### Joist Stiffener Requirements

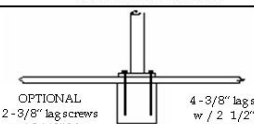


### BASE PLATE DETAIL



Add web member when A/C stand support is not on panel points

### Typical Connection to Wood Beam/Truss



OPTIONAL  
2 - 3/8" lag screws  
w/ 3 1/2" Min.  
Embedment  
into Beam/Truss

4 - 3/8" lag screws  
w/ 2 1/2" Min.  
Embedment  
into Beam/Truss  
(typ. Ea. Base Plate)

### A/C STAND REACTIONS TABLE

ROOF MATERIAL	ALLOWABLE ELEVATION @ 146 mph	ALLOWABLE WGT / UNIT	UPLIFT	LATERAL	COMPRESSION	BENDING MOMENT
Concrete Deck Steel Bar Joist	180'	350 lbs	282#	318#	582#	252.0 ft lb
Wood Deck	75'	350 lbs	282#	318#	582#	284.0 ft lb

### Notes

- Support frames 6061-T6 Aluminum Alloy (an exterior exposure alloy), all joints welded, other than shown
- Yield strength shall be 3ksi and conform to then American Aluminum Association standards
- Weld filler shall be aluminum alloy 4043 with a tensile strength of 1ksi
- Frame withstands wind loads as per 2001 Florida Building Code and ASCE 798
- It is the responsibility of the installing contractor to provide adequate anchorage as shown on this plan, and to provide corrosion resistant isolation pads at the bottom of the base plates when bearing on concrete and steel structures
- Expansion bolts & lags screws shall have a minimum spacing of 2.5" & a minimum edge distance of 1" for lags and 3" for expansion bolts
- Vibration isolator pads shall be provided by the A/C Contractor so as not to cause vibration to existing sub-structure
- Calculations are based on the surface of the A/C unit. This is determined by multiplying the unit width by the unit height, with the result being the surface square footage. The maximum sizes allowed for the Aluma Stand are denoted in the table on page 2

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Manufactured By:  
Precision  
Aluminum  
Products, Inc.

Drawn By:  
CNP  
Drawing #

Revision Dates  
1/10/14/96  
12/12/96  
6/14/99  
8/21/01  
4/15/02

Side  
1 of 2